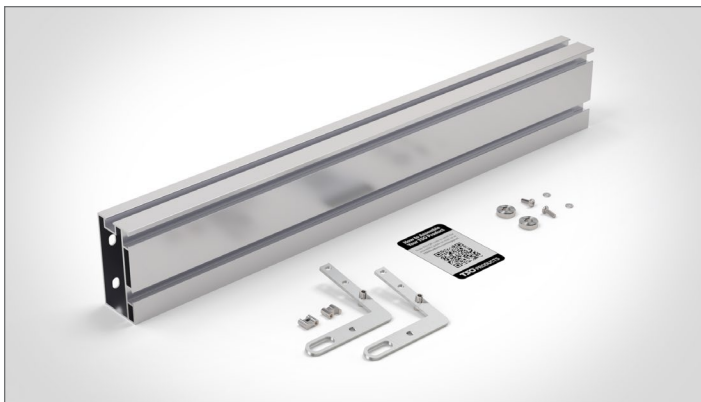


UPGRADED RIP FENCE FOR BOSCH GTS15-10 & GTS18V COMPACT TABLE SAWS ASSEMBLY INSTRUCTIONS

TSO™ PRODUCTS



Thanks for purchasing this genuine TSO Product.
Questions? Suggestions? Ideas? We thrive on your feedback!
Contact us toll-free at 800-727-0311 (U.S.), 239-236-5526
(international), email us at info@tsoproducts.com, or visit
www.tsoproducts.com/support for a copy of this guide.

⚠ DANGER

Danger indicates a hazardous situation that, if not avoided, will result in death or serious injury.

⚠ WARNING

Warning indicates a hazardous situation that, if not avoided, could result in death or serious injury.

⚠ CAUTION

Caution indicates a hazardous situation that, if not avoided, may result in minor or moderate injury or property damage.

NOTICE

Notice indicates important or helpful information and/or user tips.

ESSENTIAL SAFETY WARNINGS

This product is intended and designed for use only in conjunction with BOSCH® GTS15-10 and GTS18V Jobsite Table Saws. The BOSCH Instructional Manual for GTS15-10 and GTS18V saws also applies in connection with the use of this TSO Products Upgrade Rip Fence.

⚠ CAUTION

The content of this assembly guide is provided solely for the purpose of assembling the product. It is not intended to serve as a comprehensive instruction manual or to provide guidance on the safe operation of power tools, including but not limited to saws. Users are expected to have full knowledge of and adhere to the safety and operational instructions provided by the manufacturer of any power tools they operate.

Failure to consult the manufacturer's original instructions for safe operation and handling of power tools may result in serious injury, damage, or death. The manufacturer of this product and the author of this assembly guide assume no liability for any injuries or damages arising from improper use of power tools or failure to follow appropriate safety procedures. Always refer to and follow the specific safety guidelines provided by the manufacturer of your tools.

Woodworking involves a variety of injury risks which you can reduce with proper use of Personal Protective Equipment (PPE) and adherence to safe work practices.

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Compatible Table Saws

Before starting, confirm your table saw is listed below.

- BOSCH GTS15-10 Corded Jobsite Table Saw
- BOSCH GTS18V Cordless Jobsite Table Saw

Tools Needed for Assembly

Use the following additional tools to complete all installation steps:

- Phillips #2 Screwdriver
- Torx T-20 Screwdriver

Note: All operations should be performed with hand tools. Do not use power drills/drivers. Power drills/drivers can easily cross-thread or overtighten/strip existing threads.

What's Included in the Box

Ensure you have the following parts and quantities:

Parts List			
			
1 qty. Rip Fence	2 qty. Stock Support Brackets	2 qty. Metal Spacers ¹	2 qty. Catch Pins
			
2 qty. Split Lock Washers	2 qty. Phillips Screws	1 qty. QR Code Sticker	

¹ Only used for attaching JessEm® Clear-Cut FLEX Stock Guides to Rip Fence.

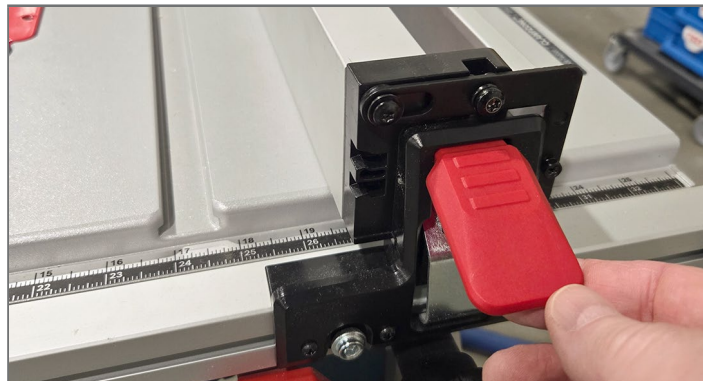
Assembly Guide Note

This guide applies to both the BOSCH GTS15-10 and GTS18V table saws. Steps apply to both models, while instructions unique to a single model are clearly highlighted.

Section A: Disassemble Original Fence

⚠ WARNING

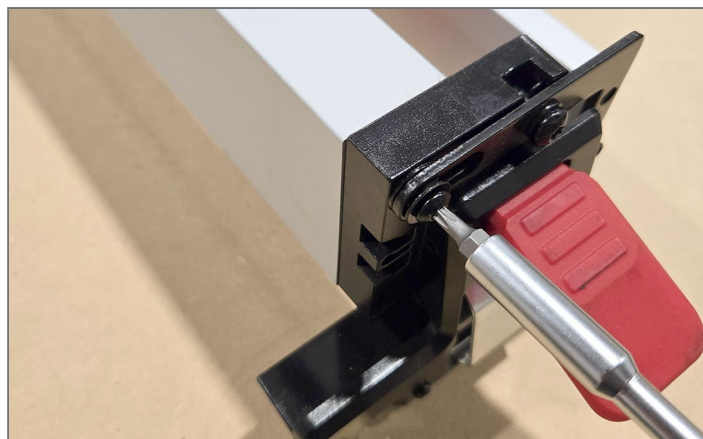
Disconnect power by unplugging or removing the battery from your table saw before removing, installing, or modifying the rip fence or any accessories. Failure to do so may result in serious injury.



Step 1. Unlock the original fence assembly from the table saw.



Step 2. Lift the original fence off the saw and place it on a tabletop.

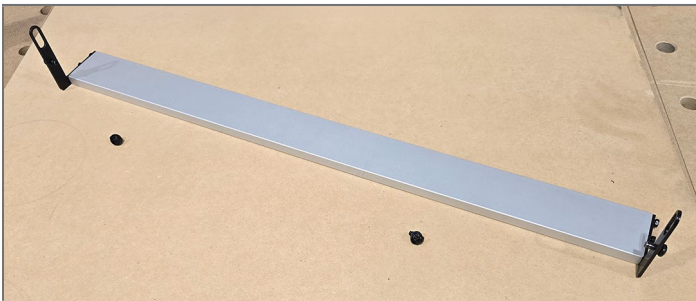


Step 3. Remove the Torx Head Screw holding the Stock Support Bar to the fence assembly. Repeat on other end.

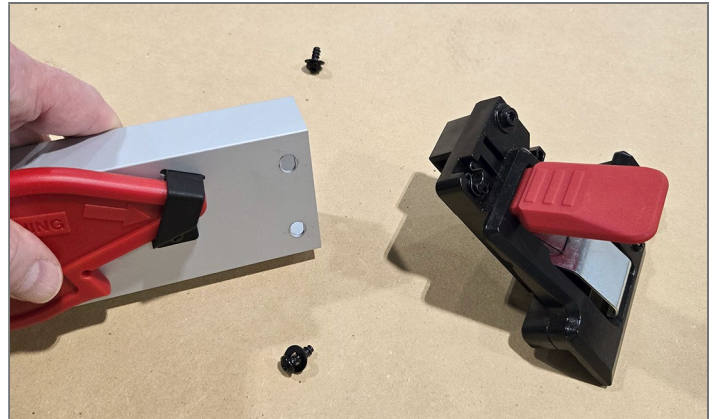
UPGRADED RIP FENCE FOR BOSCH GTS15-10 & GTS18V COMPACT TABLE SAWS ASSEMBLY INSTRUCTIONS

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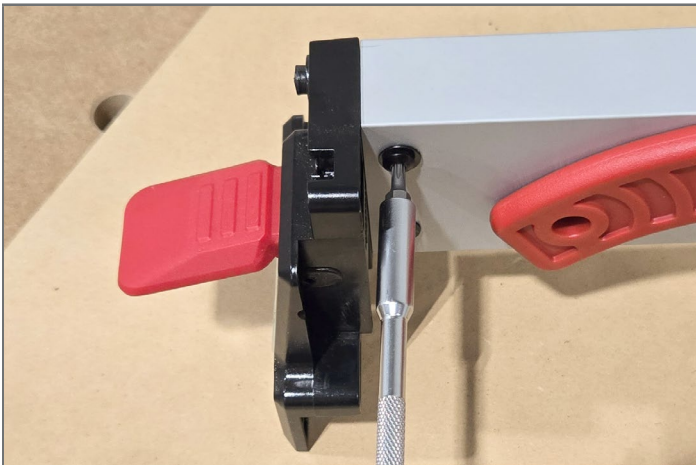
Section A: Disassemble Original Fence (Continued)



Step 4. Remove the *Stock Support Bar* assembly and set the hardware and components aside for later instructions.



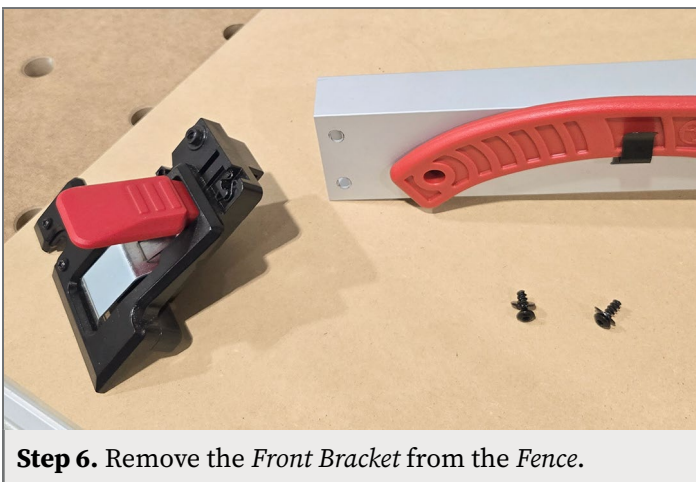
Step 7. Remove the *Back Bracket* from the *Fence*.



Step 5. Remove the two *Torx Screws* holding the *Fence* to the *Front Bracket*. Repeat for the *Rear Bracket*. Retain all hardware for reassembly.



Step 8. Remove the *Push Stick*, *Push Stick Hardware*, and *Push Stick Brackets* from the *Fence*.



Step 6. Remove the *Front Bracket* from the *Fence*.



GTS15-10



GTS18V

Step 9. Set aside the *Push Stick* and associated hardware and brackets for use in the next step. **Note:** The *GTS15-10* and *GTS18V* have slightly different hardware.

UPGRADED RIP FENCE FOR BOSCH GTS15-10 & GTS18V COMPACT TABLE SAWS ASSEMBLY INSTRUCTIONS

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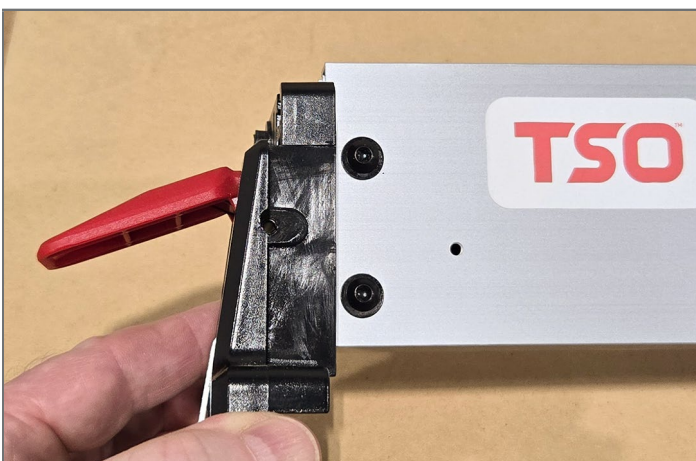
Section B: Install TSO Upgraded Rip Fence



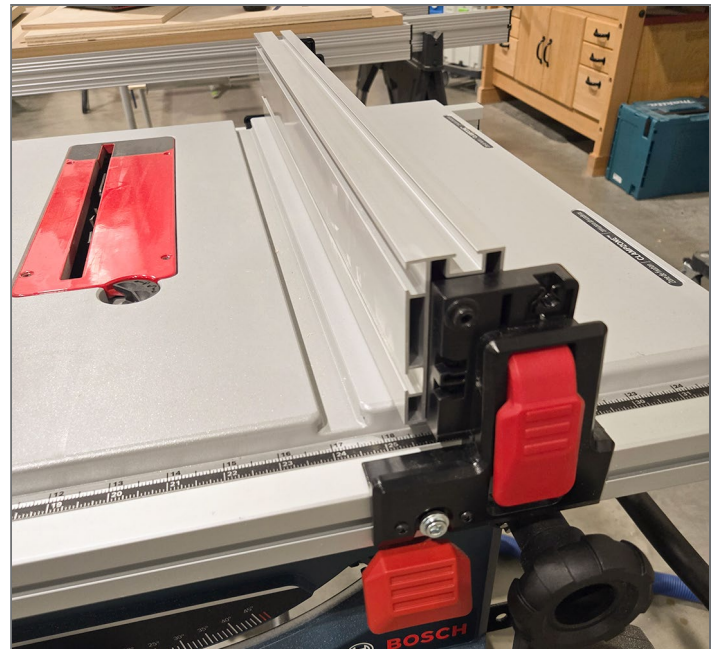
Step 10. Install the *Push Stick Brackets* and *Push Stick Hardware* on the *TSO Upgraded Fence*. Leave the *Push Stick* off until installation is complete.



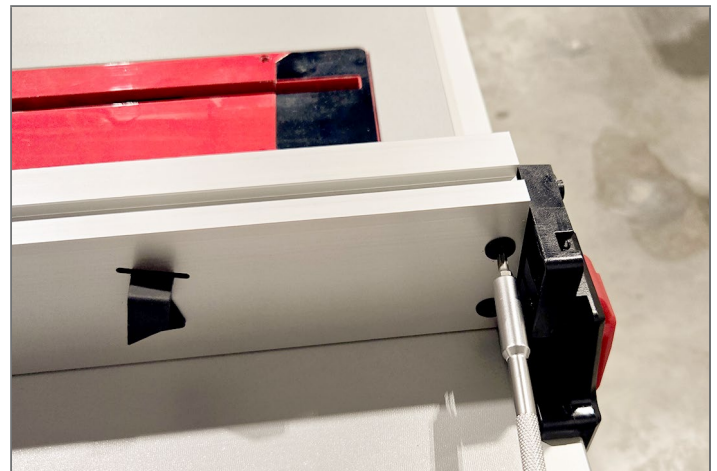
Step 11. Slide the *Front Bracket* into the *TSO Upgraded Fence* extrusion.



Step 12. Reinstall the two *Torx Screws with Washers* through the *TSO Upgraded Fence* and into the *Front Bracket*. Be careful not to cross-thread or strip the existing threads. Repeat for the *Back Bracket*. **Do not tighten.**



Step 13. Install the *TSO Upgraded Fence* onto the table saw by engaging both the *Front Bracket* and *Rear Bracket* latches. Test that nothing is binding and the fence glides smoothly across the table.

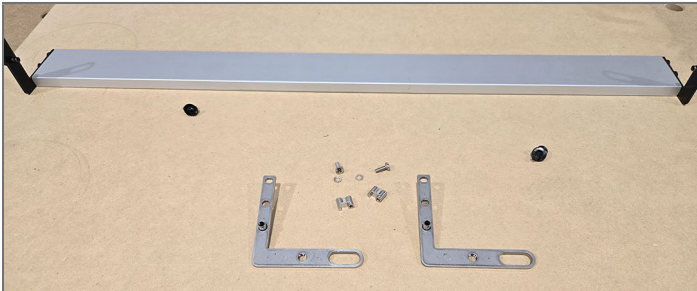


Step 14. Make sure there is a slight and even gap between the *TSO Upgraded Fence* and the table. Tighten all four *Torx Screws* holding the *TSO Upgraded Fence* to the *Front Bracket* and *Rear Bracket*. **Tip:** Use two business cards (or similar shims) placed under the front and back of the fence to achieve a consistent gap before tightening hardware.

UPGRADED RIP FENCE FOR BOSCH GTS15-10 & GTS18V COMPACT TABLE SAWS ASSEMBLY INSTRUCTIONS

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Section B: Install TSO Upgraded Rip Fence (Continued)



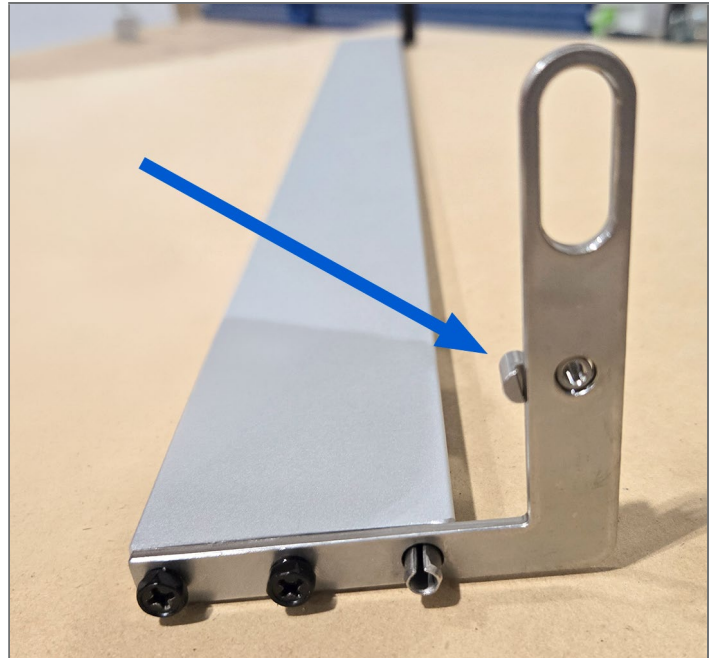
Step 15. Retrieve the *Stock Support Bar* assembly and attachment hardware, new *Stock Support Brackets*, *Catch Pins*, *Split Lock Washers*, and *Phillips Screws*.



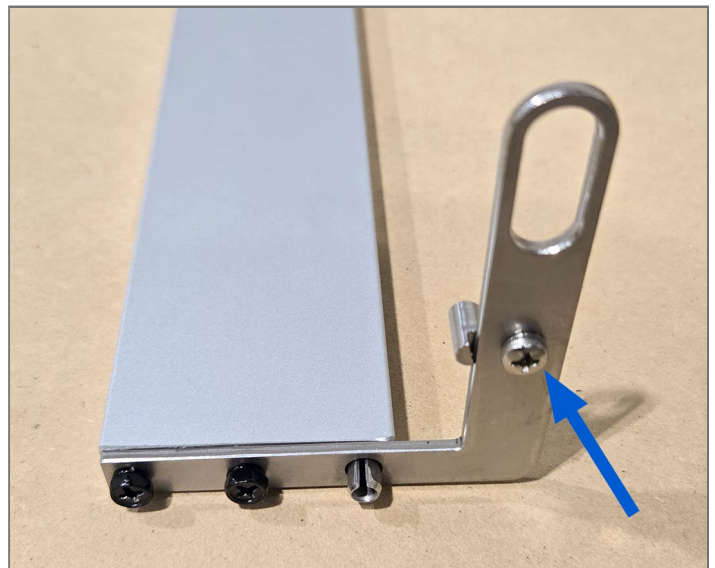
Step 16. Remove the two *Phillips Screws* from the front end of the *Stock Support Bar* and remove the original bracket.



Step 17. Install the new *Stock Support Bracket* to the *Stock Support Bar* using the hardware removed in Step 16. Be careful not to cross-thread or strip the threads.



Step 18. Install the *Catch Pin* by sliding it into the hole in the *Stock Support Bracket*. Make sure the *Catch Pin* is oriented as shown.

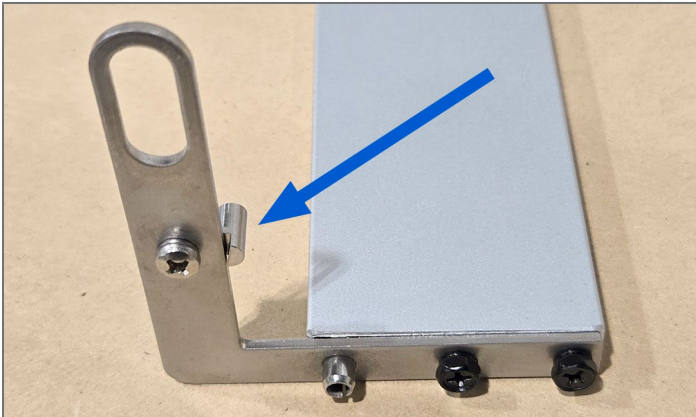


Step 19. Slide the *Split Lock Washer* onto the *Phillips Screw* and install into the *Catch Pin*. Tighten as shown.
Note: Don't worry if the *Catch Pin* is loose when the screw is tightened; this will help the pin find home in the various set locations.

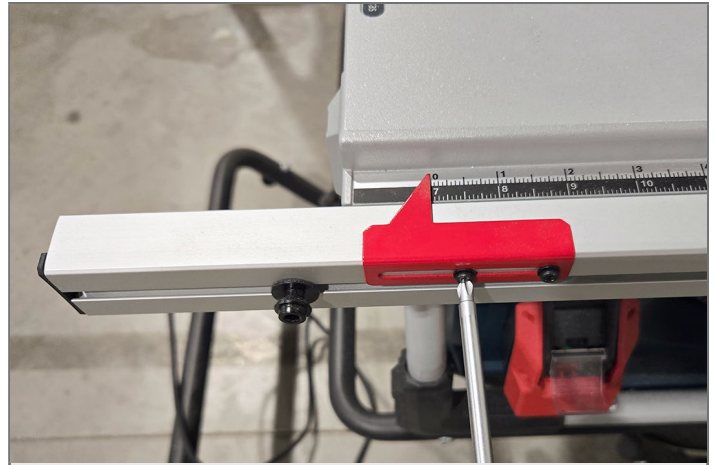
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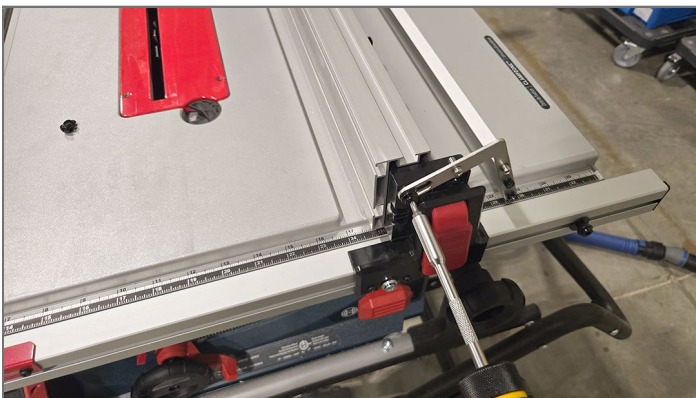
Section B: Install TSO Upgraded Rip Fence (Continued)



Step 20. Repeat Steps 16 to 19 for the other end of the *Stock Support Bar*. Make sure the completed assembly is oriented as shown.



Step 23. Because the *TSO Upgraded Fence* is wider than the original fence, you will need to set a new zero. Loosen the *Pointer Screws*, slide to the new zero location on the scale, and tighten the *Pointer Screws*.



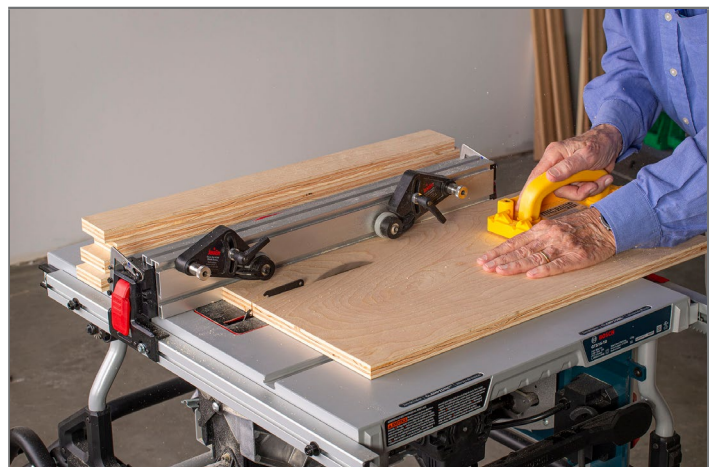
Step 21. Reattach the *Stock Support Bar* assembly to the *Front Bracket* and *Rear Bracket* using the hardware removed in Step 3.



Step 24. Replace the *Push Stick* in the storage brackets on the back of your fence.



Step 22. Test the *Stock Support Bar* in all set locations by clicking the *Catch Pin* into the various home positions. Make minor adjustments as needed to get the *Support Bar* sitting properly.



Assembly Complete. Enjoy your new *TSO Upgrade Rip Fence* along with additional accessories to enhance the performance of your saw!

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Questions, Comments, or Ideas?

We thrive on your feedback, so please let us know if you have any comments, concerns, feedback, or ideas on how we can continuously improve our products.

We're easy to reach! In the United States, call us toll-free at 800-727-0311. For our international customers, call us at 239-236-5526. To send us a message, visit us at www.tsoproducts.com or email info@tsoproducts.com, and we'll get back to you as soon as possible.

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